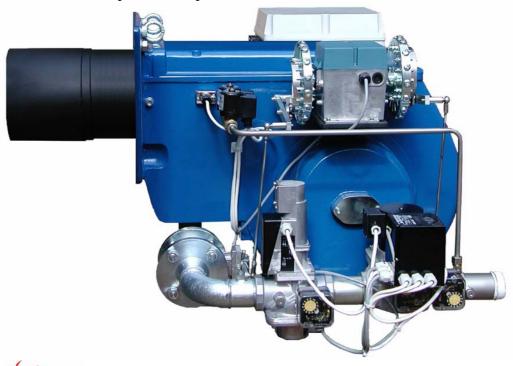
SGB-275/300-F/PB-...

AUTOMATICALLY CONTROLLED COMPACT GAS BURNERS 800-2750/900-3100 kW

Flexible turndown range High combustion efficiency Reliable construction Easy and simple to maintenance Environmentally friendly







G MAST CERT INET

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General information:

Having developed the SGB type gas burner series we should like to provide modern firing devices for an economic and efficient gas combustion. The compact, fully automatically controlled burners are suitable for combustion of natural gas and LPG. The simple construction makes quick fitting and set-up possible, the use of the excellent-quality safety-, and control devices results in low maintenance cost. Depending on the user's requirements, burner can have the following output control systems: HIGH/LOW with slow load change and Modulating, by the actual thermal request. Gas/air ratio control can be adjusted by pneumatic or mechanical way, by the user's request. During operation the primary burner control unit is continuously detecting the flame, the gas and air pressure. Gas train is equipped with leakage control unit. In manufacturing we highly take the users' requirements into consideration, so that, beside the mass-produced burners there is a possibility of delivering also special versions. Standard or extended air-tube equipped burners are well adaptable to any boiler furnace chamber. Ordering burner, kind of gas and its pressure have to be taken into consideration. Commissioning relevant legislations and standards have to be observed. The burners can be mounted on heating appliances of industrial, agricultural or communal plants as follows:

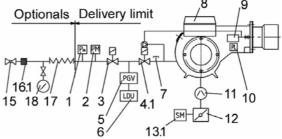
- boilers •
- hot-air blowers .
- agricultural and industrial dryers
- other equipments of technology •

Advantages:

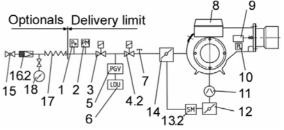
- high combustion efficiency
- flexible turndown range
- stable flame
- simple assemblage, quick maintenance
- wide range of optional accessories
- environment-safe, low-pollutant emission •
- reliable construction
- long-life operation

Gas train configurations:

HIGH/LOW slow load change and Modulating output control with pneumatic gas/air ratio control:



HIGH/LOW slow load change and Modulating output control with mechanical gas/air ratio control:



- 1. Minimum gas pressure switch
- 2. Maximum gas pressure switch
- 3. Safety gas valve
- 4.1 Main gas valve with gas/air ratio control
- 4.2 Main gas valve
- 5. Gas pressure switch for gas leakage control
- 6. Gas leakage control unit
- 7. Gauge pin
- 8. Control box with primary control unit
- 9. Ignition transformer
- 10. Air pressure switch
- 11. Air blower
- 12. Air damper
- Air damper motor 13.1
- Gas and air damper two-shafted motor 13.2
- 14. Gas butterfly damper

Optionals for special request:

- 15. Manual globe-cock
- 16.1 Filter
- 16.2 Gas pressure governor with filter incorp.
- 17. Antivibrating connection
- 18. Pressure gauge Burner output control unit



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Main technical data:

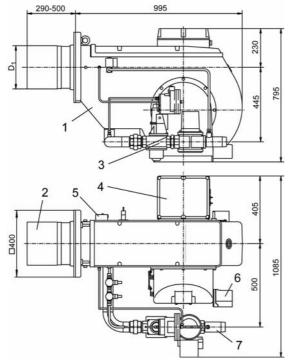
| Туре | SGB-275 | SGB-300 | | | |
|--|--------------------------------|-------------|--|--|--|
| Output range | 800-2750 kW | 900-3100 kW | | | |
| Fuel | Natural gas or LPG | | | | |
| Turndown ratio | 1:3 | | | | |
| Primary burner control unit | Landis LFL 1.322 or LFL 1.622 | | | | |
| Gas leakage control unit | Landis LDU 11 | | | | |
| Ignition | Automatically, by high voltage | | | | |
| | spark | | | | |
| Flame detector | UV or ionization system | | | | |
| Electrical connection | 3x400/230 V, 50 Hz+N+PE | | | | |
| El power consumption | 6,3 kW | 9 kW | | | |
| Electrical protection | IP 44 | | | | |
| Burners with alternative – non standard – parameters can be manufactured | | | | | |
| by special request, after consulting | | | | | |

Gas train sizes:

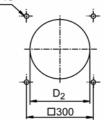
| Gas pressure | 41-100 mbar | 101-150 mbar | 151-200 mbar | 201-350 mbar | 351-500 mbar | |
|--|---------------------|--------------|---------------|--------------|--------------------------|--|
| range symbols | 2 | 3 | 4 | 5 | 6 | |
| Natural gas firing burner gas train diameters for different connecting pressures: | | | | | | |
| SGB-275 | DN 80 ¹⁾ | DN 80 | DN 2" BSP | | DN 1 ¹ /2"BSP | |
| SGB-300 | - | DN 80 | DN 2" BSP | | DN 1 ¹ /2"BSP | |
| LPG firing burner gas train diameters for different connecting pressures: | | | | | | |
| SGB-275 | DN 80 | DN 2" BSP | DN 1 1⁄2" BSP | | | |
| SGB-300 | DN 80 | DN 2" BSP | DN 1 1⁄2" BSP | | | |

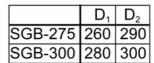
¹⁾ Only for special request

Outline drawing and connecting dimensions:



Flange mounting holes on the boiler M 18



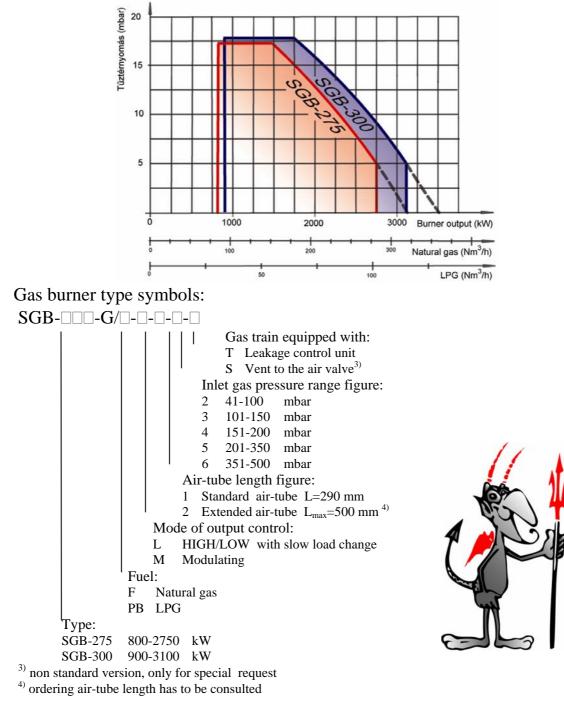


- 1. Burner house
- 2. Air-tube
- 3. Gas train
- 4. Control box
- 5. Air pressure switch
- 6. Air damper motor
- 7. Gas inlet



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Regional Sales Office:

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