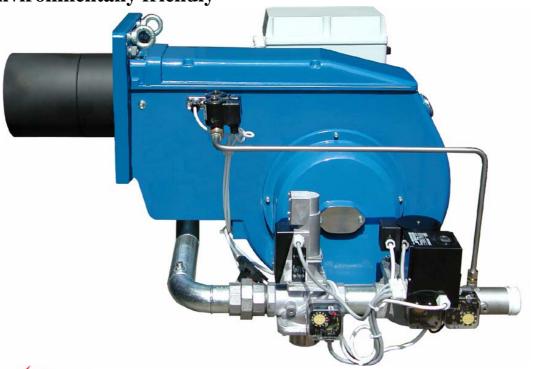
SGB-120/140-F/PB-... AUTOMATICALLY CONTROLLED COMPACT GAS **BURNERS** 500-1200/550-1400 kW

Flexible turndown range High combustion efficiency **Reliable construction** Easy and simple to maintenance **Environmentally friendly**









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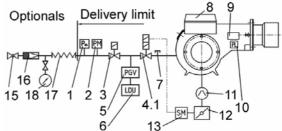
General information:

Having developed the SGB type gas burner series we should like to provide modern firing devices for an economic and efficient gas combustion. The compact, fully automatically controlled burners are suitable for combustion of natural gas and LPG. The simple construction makes quick fitting and set-up possible, the use of the excellent-quality safety-, and control devices results in low maintenance cost. Depending on the user's requirements, burners can have the following output control systems: HIGH/LOW with fast or slow load change and Modulating, by the actual thermal request. Gas/air ratio control can be adjusted by pneumatic or mechanical way, by the user's request. During operation the primary burner control unit is continuously detecting the flame, the gas-, and air pressure. Gas train is equipped with leakage control unit. In manufacturing we highly take the users' requirements into consideration, so that, beside the mass-produced burners, there is a possibility of delivering also special versions. Standard or extended air-tube equipped burners are well adaptable to any boiler furnace chamber. Ordering burner, kind of gas and its pressure have to be taken into consideration. Commissioning relevant legislations and standards have to be observed. The burners can be mounted on heating appliances of industrial, agricultural or communal plants as follows:

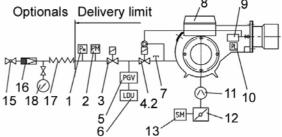
- boilers
- hot-air blowers
- agricultural and industrial dryers
- other equipments of technology Advantages:
- high combustion efficiency
- flexible turndown range
- stable flame
- simple assemblage, quick maintenance
- wide range of optional accessories
- enviroment-safe low-pollutant emission
- reliable construction
- long-life operation

Gas train configurations:

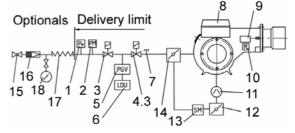
HIGH/LOW fast load change output control:



HIGH/LOW slow load change and Modulating output control with pneumatic gas/air ratio control:



HIGH/LOW slow load change and Modulating output control with mechanical gas/air ratio control:



- 1. Minimum gas pressure switch
- 2. Maximum gas pressur switch
- 3. Safety gas valve
- 4.1 Two-stage main gas valve
- 4.2 Main gas valve with gas/air ratio control
- 4.3 Main gas valve
- 5. Gas pressure switch for gas leakage control
- 6. Gas leakage control unit
- 7. Gauge pin
- 8. Control box with primary burner control
- 9. Ignition transformer
- 10. Air pressure switch
- 11. Air blower
- 12. Air damper
- 13. Air damper motor
- 14. Gas damper

Optionals for special request:

- 15. Manual globe-cock
- 16. Gas pressure governor with filter incorp.
- 17. Antivibrating connection
- Pressure gauge
 Burner output control unit

Main technical datas:



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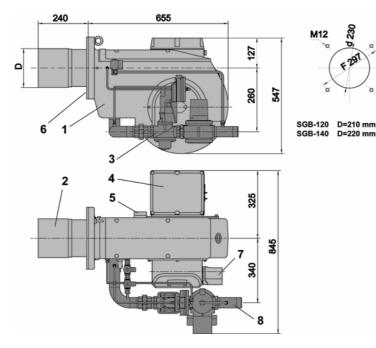
Туре	SGB-120	SGB-140			
Output range	500-1200 kW	550-1400 kW			
Fuel	Natural gas or LPG				
Ignition	Automatically, by high voltage				
	spark				
Turndown ratio	1:2				
Primary burner control unit	Landis LFL 1.322 or LFL 1.622				
Gas leakage control unit	Landis LDU 11				
Flame detector	UV or ionization system				
Electrial connection	3x400/230 V, 50 Hz+N+PE				
Electrical power consumption	2,1 kW	2,1 kW			
Electrical protection	IP 40				
Weight ¹⁾	85 kg	85 kg			
¹⁾ without gas-train					

Gas train sizes:

Gas pressure	31-40 mbar	41-100 mbar	101-150 mbar	151-200 mbar	201-500 mbar	
range symbols	1	2	3	4	5	
Natural gas firing burner gas train diameters for different connecting pressures:						
SGB-120	DN 80 ²⁾	DN 2" BSP	DN 1 1⁄2" BSP			
SGB-140	DN 80 ²⁾	DN 2" BSP	DN 1 1⁄2" BSP			
LPG firing burner gas train dimensions for different connecting pressures						
SGB-120	DN 2" BSP		DN 1 1⁄2" BSP		DN 1" BSP	
SGB-140	DN 2" BSP		DN 1 1⁄2" BSP		DN 1" BSP	

²⁾ non standard version, only for special request

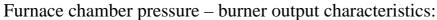
Outline drawing and connecting dimensions:

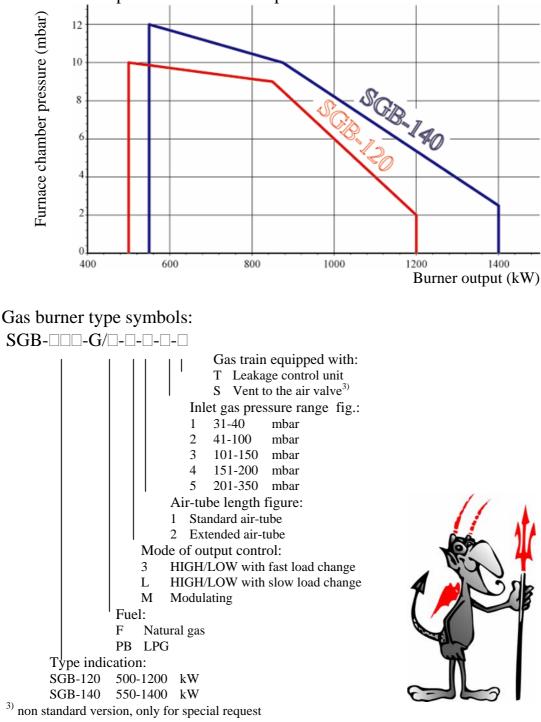


- 1. Burner house
- 2. Air-tube
- 3. Gas train
- 4. Control box
- 5. Air pressure switch
- 6. Fixing screw
- 7. Air damper motor
- 8. Gas inlet



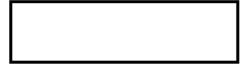
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Regional Sales Office:

Transdanubian Sales Office: Your regional dealer: H-8300 Tapolca Juhász Gy. u. 2/1., Hungary Tel/F.:+36-87-510-670





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